



**ZEUS 4X4**  
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# X-TRAY



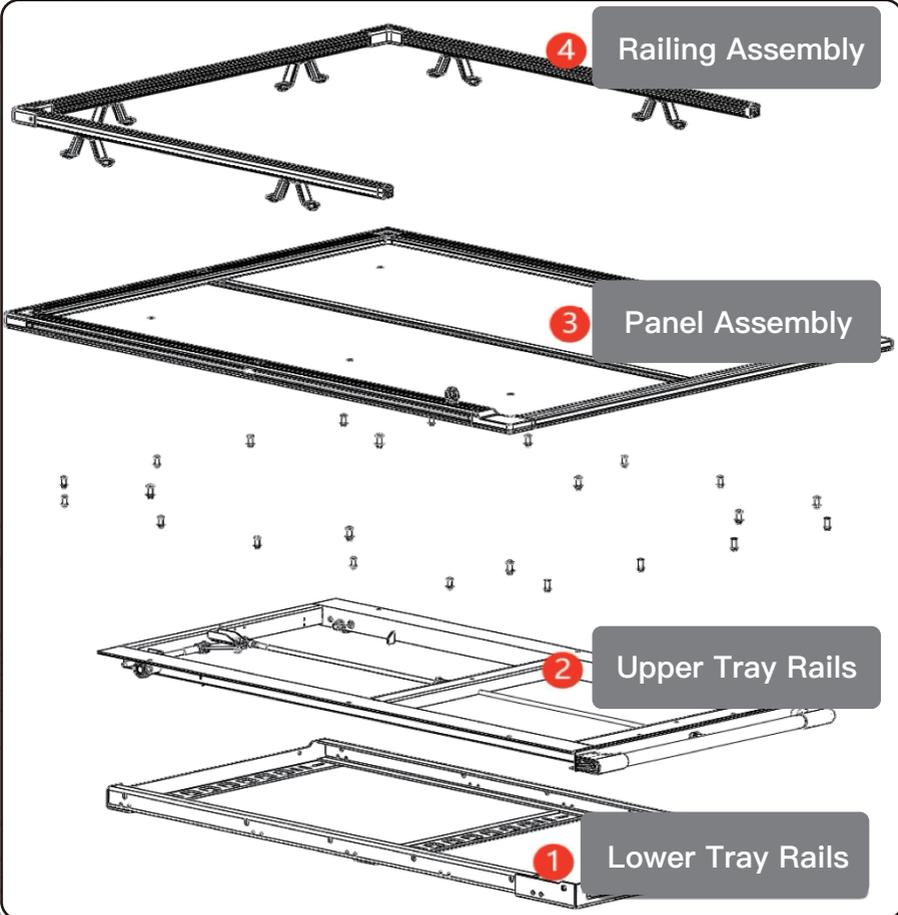
## INSTALLATION GUIDE FOR X-TRAY



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### THE TRAY ADOPTS A MODULAR ASSEMBLY DESIGN AND CONSISTS OF FIVE MAIN COMPONENTS

Specifically, the lower tray rails, upper tray rails, panel assembly, and railing assembly are integrated into one package, while the bed mounting brackets are packed separately in another. There are a total of two packages.



38°05'58.2" S 145°28'40.7" E

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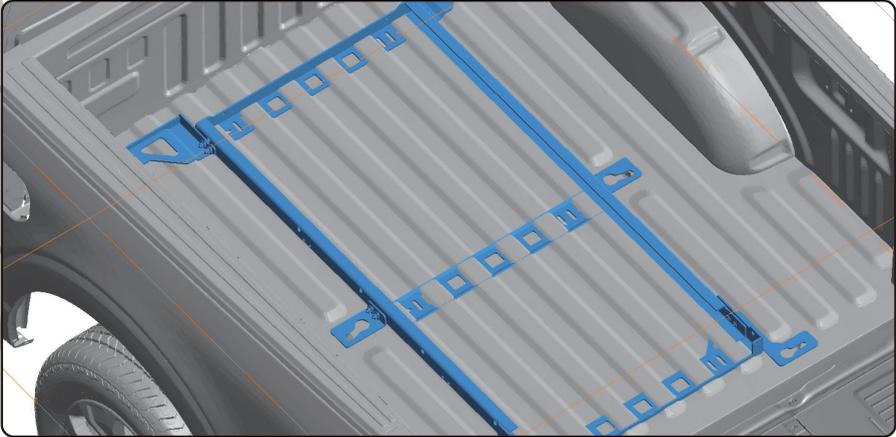


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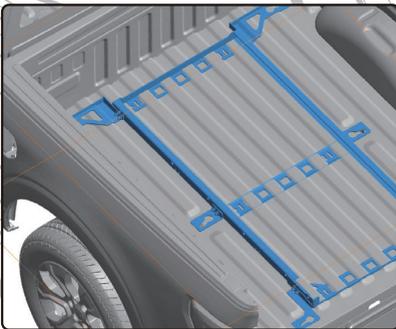
**STEP-1**

**SECURE THE LOWER TRAY RAILS**

1. The lower rail is connected to the truck bed floor via mounting brackets. As the bracket types and installation methods vary between different vehicle models, please refer to the attached diagrams for proper installation.



2. The brackets are secured to the truck bed floor using the vehicle's original bolts, with three bolts on each side, for a total of six. The brackets are designed for quick installation—simply loosen the original bolts enough to accommodate the thickness of the brackets, then align and fit them using the large and small mounting holes on the brackets. Complete removal of the bolts is not required.



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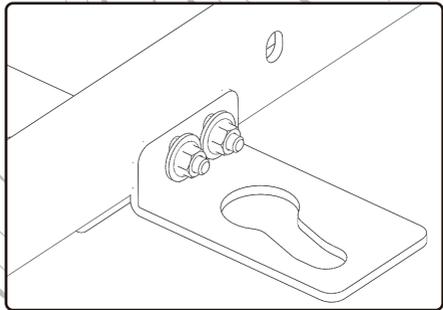
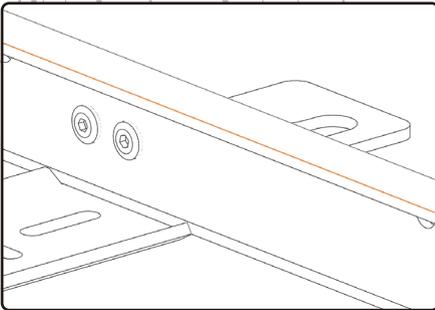
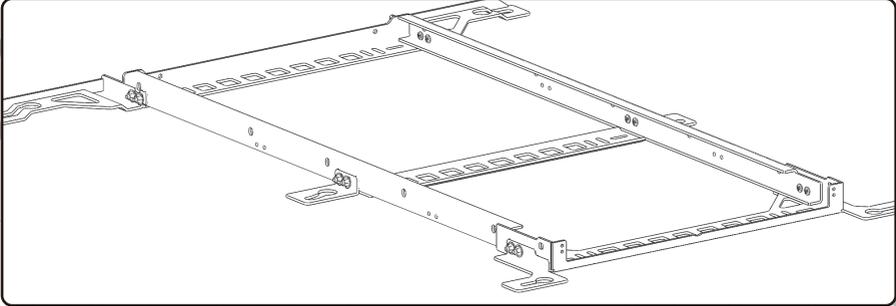




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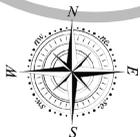
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3. The brackets are connected to the lower tray rails using M8x30 pan-head hex socket screws, secured with D8 large flat washers, spring washers, and hex nuts. Each bracket requires two sets of hardware, for a total of 12 sets.



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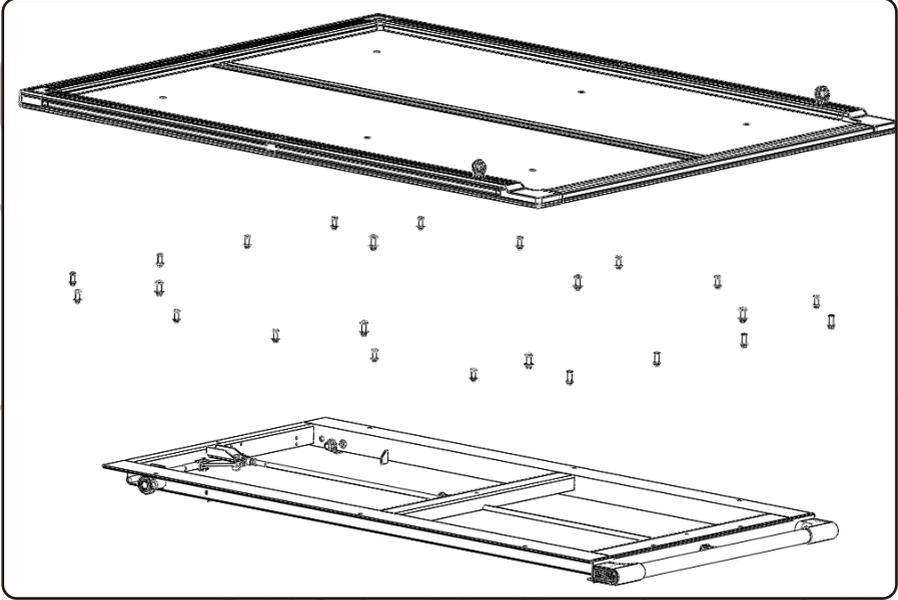




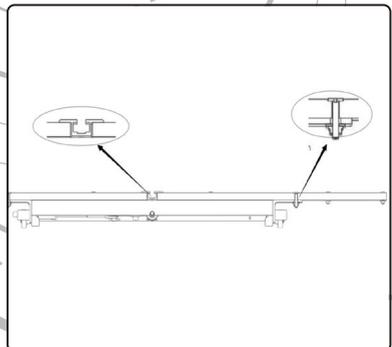
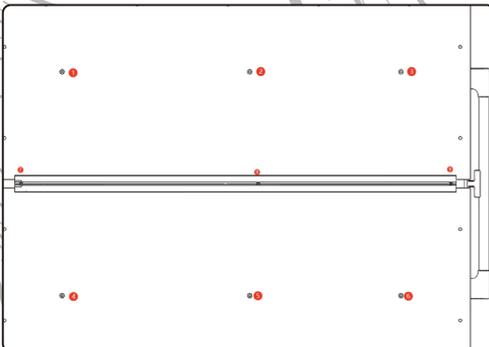
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**STEP-2**

**ASSEMBLE THE PANEL ASSEMBLY WITH THE UPPER TRAY RAILS**

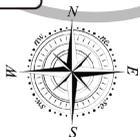


1. Secure the tray panels to the upper tray rails using M6x30 pan-head screws. Begin by performing a preliminary tightening. There are a total of nine fastening points—positions 7, 8, and 9 feature pre-installed M6 threaded holes in the upper tray rails. At these locations, use profile clamps to press the tray panels into place. For the remaining fastening points, use flat washers and spring washers in combination for proper securing.



38°05'58.2" S 145°28'40.7" E

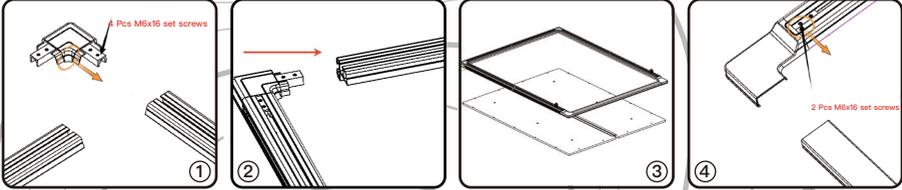
38°05'58.2" S 145°28'40.7" E



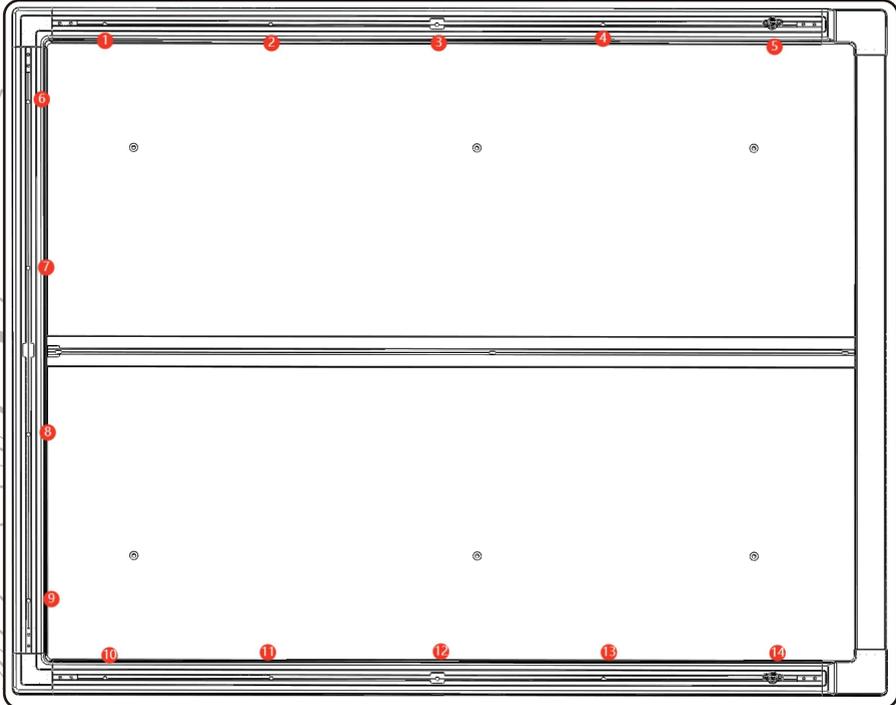


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2. Install the upper aluminum profile rails above the panel.



3. A total of 14 screws are required to secure the panel, side profile rails, and rear profile rail. The screw specifications should match those used in the central section of the panel. Please note that the number and position of mounting holes may vary depending on the vehicle model; refer to the actual vehicle for accurate placement.



38°05'58.2" S 145°28'40.7" E

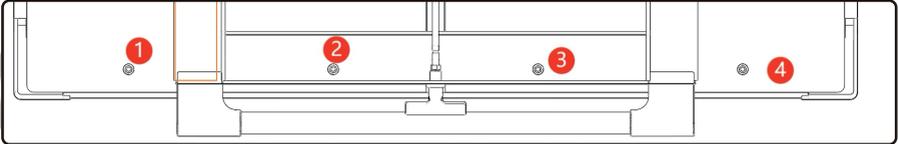
38°05'58.2" S 145°28'40.7" E



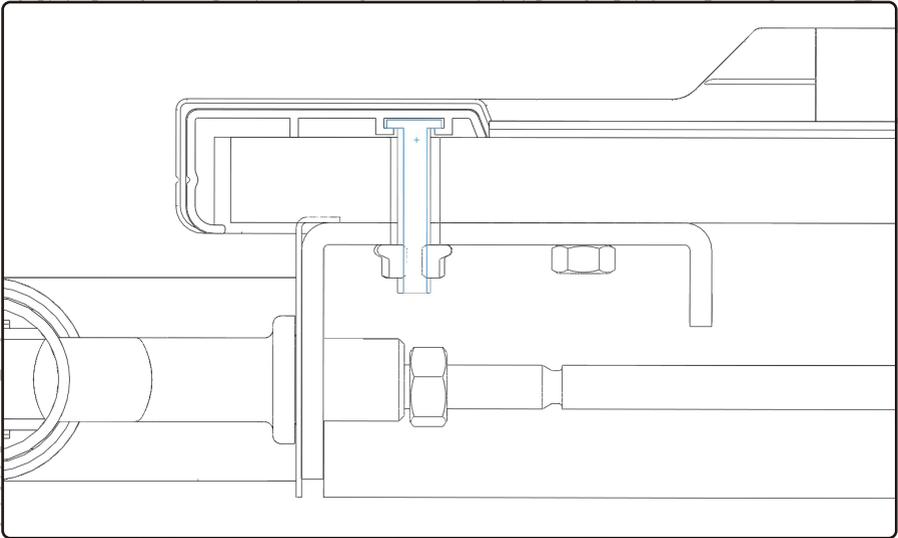


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4. When installing the front edge trim of the panel, pay special attention to using M6x30 square-head screws, along with large flat washers and nuts for securing. The square-head screws should be pre-inserted into the slots reserved in the profile. A total of 4 screws are required.



5. Adjust the gap between the plastic parts and the profiles to ensure an even spacing, then tighten all panel fastening screws securely.



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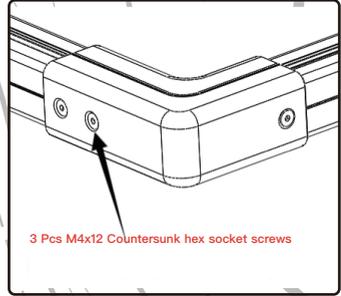
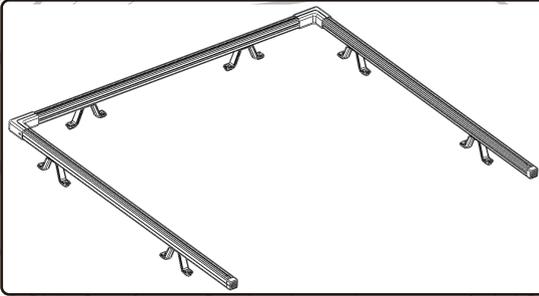




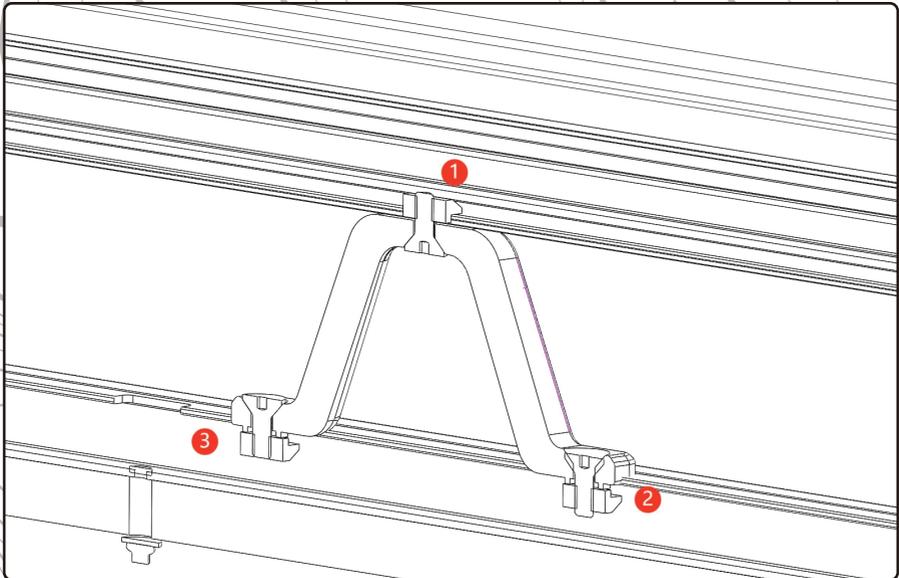
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**STEP-3**

**ASSEMBLE THE RAILING COMPONENTS**

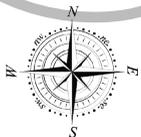


Connect the railing to the tray panel using railing brackets. Each railing set requires 6 brackets, and each bracket is secured with 3 sets of M8 sliding nuts and M8x16 countersunk hex socket screws.



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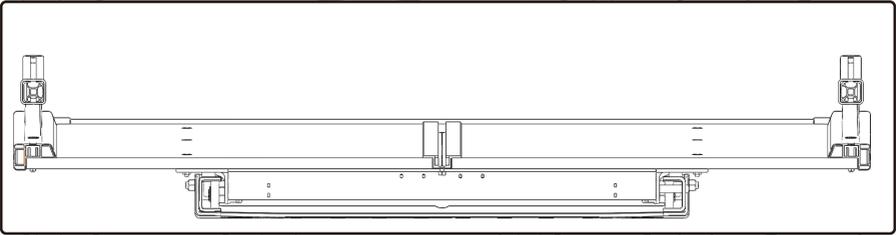
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### STEP-4

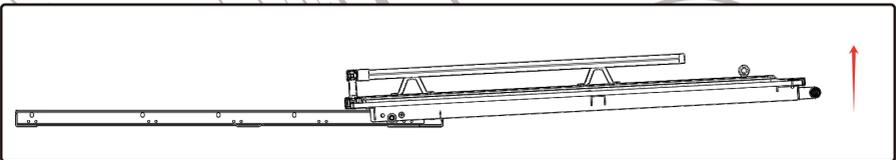
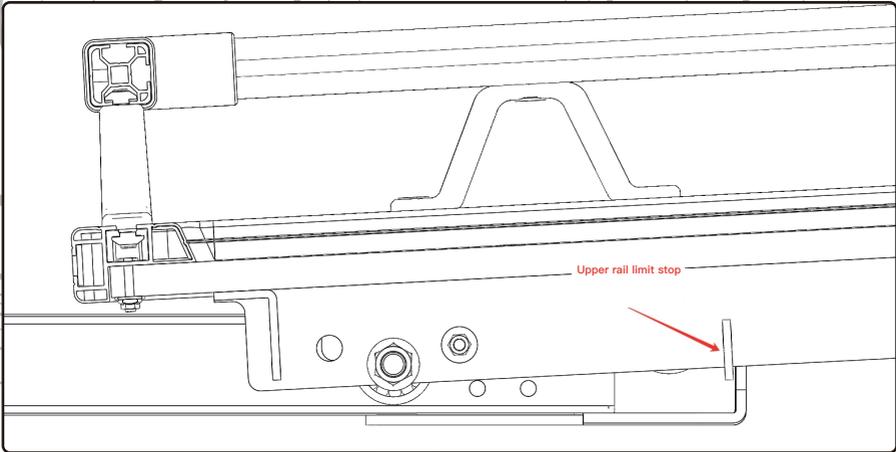
#### INSTALLING OR REMOVING THE TRAY

When installing the tray into or removing it from the truck bed, ensure that all three of the following conditions are met simultaneously:

1. The front bearings of the rails on the tray should be properly seated within the base sliding grooves, ensuring that the gaps on both sides are evenly maintained.

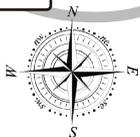


2. The upper rail's limit stop must align with the height of the front flange on the base plate; this position is achieved when the upper rail handle is pushed upward.



38°05'58.2" S 145°28'40.7" E

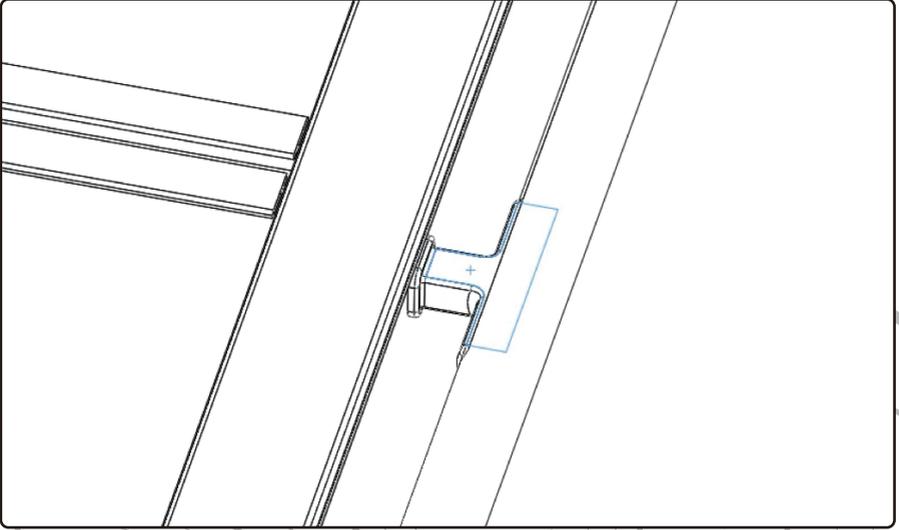
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3. The latch must be in the unlocked position; pulling the T-shaped handle should allow the latch to retract smoothly.



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